

F Form  
**Material Safety Data Sheet**



**Cover Sheet for Material Safety Data Sheet)**  
**Epoxy Resin and Polyamide Curing Agent**  
**201Epoxy Poly.doc**

**Product: 55-2, A & B**

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# F Form Material Safety Data Sheet



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**Common Name** (Trade name and synonyms): **Magnobond 55-2, A & B**

**Chemical Name:** **Epoxy Resin and Polyamide Amine Curing Agent**

**Chemical Family:** **Epoxy; Amine**

**CAS Number:** **Mixture**

## **Section 1: Hazardous Ingredients**

<b><u>Component</u></b>	<b><u>%</u></b>	<b><u>ACGIH TLV</u></b>
A: Epoxy Resin with no established TLV	>80	
Butyl Glycidyl Ether (BGE)	10-15	25 ppm
Titanium Dioxide (dispersed in resin)	1-2	
B: Polyamide with no established TLV	>90	

All ingredients are listed in the TSCA and DSL Inventories.

## **Section 2: Physical and Chemical Characteristics**

<b>Boiling Point (°F):</b>	>225°F	<b>Specific Gravity</b> (water=1):	1.00
<b>Vapor Pressure (mm/Hg):</b>	Nil	<b>Volatiles</b> (% by volume):	0
<b>Vapor Density (Air=1):</b>	>1	<b>Evaporation Rate</b> (BuAc =1)	>1
<b>Solubility in Water:</b>	Negligible		
<b>Appearance &amp; Odor:</b>	<b>A:</b> White paste; ether odor <b>B:</b> Amber paste; ammoniacal odor		

## **Section 3: Fire and Explosion Data**

**Flash Point** (test method): **A:** 173°F (PMCC) - BGE **B:** >200°F (PMCC)  
**Flammable Limits in Air** Water spray, foam, CO<sub>2</sub>, dry chemical

## **Special Fire Fighting Precautions/Procedures:**

Avoid breathing smoke. In confined areas, full fire fighting equipment including a NIOSH approved self-contained breathing apparatus. Cool fire exposed containers with water.

**Unusual Fire and Explosion Hazards:** None

**Product:** **55-2, A & B**

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## Section 4: Health Hazard Information

Threshold Limit value (TLV): Not established

ANSI Hazard Class: A: 4 B: 4

Signs and Symptoms of exposure:

Type of Exposure	Comp	
Acute Overexposure	A	Moderately irritating to skin and eyes. Possible skin sensitizer.
	B	Vapors are extremely irritating to skin and eyes
Chronic Overexposure	A	Pre-existing skin and eye disorders may be aggravated
	B	Unknown
<b>Routes of Exposure</b>		
Inhalation	A	Not likely to produce adverse effects due to low volatility
	B	Vapors are irritating to the skin, eyes and respiratory tract
Ingestion	A	Moderately toxic; may be harmful
	B	Moderate toxicity; may cause burns of mouth and throat
Skin Absorption	A	May possibly be absorbed through the skin in toxic amounts
	B	Repeated or prolonged exposure may be harmful
Skin Contact	A	Moderately irritating; may cause skin sensitization
	B	May cause chemical burns and/ or develop allergic reaction
Eye Contact	A	Moderately irritating
	B	Moderately irritating; permanent damage possible on prolonged exposure
<b>Carcinogenicity</b>		
NTP	A	No
	B	No
IARC	A	No
	B	No
OSHA	A	No
	B	No

## Section 5: Emergency and First Aid Procedures

**Skin:** Remove contaminated clothing. Wash from skin with soap and water. Launder clothing prior to re-use.

**Eyes:** Flush with water for 15 minutes while holding eyelids open

**Inhalation:** Remove victim to fresh air. Administer oxygen if necessary

**Ingestion:** Do not induce vomiting. Give large doses of water. Get medical attention.



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**Section 9: SARA Title III Information (continued):**

**Section 311: Hazardous Categorization**

<u>Acute</u>	<u>Chronic</u>	<u>Fire</u>	<u>Pressure</u>	<u>Reactive</u>	<u>Non-Applicable</u>
X	X				

**Section 313: Toxic Chemicals**

<u>Component</u>	<u>CAS #</u>	<u>%</u>
None		

**Section 10: Special Precautions**

**Warning Statements:**

**A:** May cause skin irritation; avoid contact with eyes.  
**B:** Corrosive. May cause severe eye burns.

**Precautions to be taken in Handling and Storage:**

**Store** in a cool, dry area in tightly closed containers. Avoid contact with skin and eyes. Use with adequate ventilation. Use good hygiene practices.

**Other Precautions:**

**RCRA Status:** Not considered to be a hazardous waste  
**CERCLA:** Not listed  
**DOT Class:** **A:** Not regulated in containers <119 gallons)  
 Combustible Liquid, N. O. S. in containers >119 gallons (*BGE*)  
**B:** Not regulated

**Section 11: Miscellaneous**

	<u>HMIS Rating</u>		<u>WHIMIS Rating</u>
	<u>A</u>	<u>B</u>	<b>Part A:</b> B3; D1A; D2B; E
<b>Health:</b>	2	2	
<b>Flammability:</b>	1	1	<b>Part B:</b> D2B
<b>Reactivity:</b>	0	0	

This Material Safety data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1919,1200. The information contained herein is based on data available to us and is believed to be accurate. However, Magnolia Plastics, Inc. makes no warranty expressed or implied concerning the accuracy of the information contained herein. It is the user's responsibility to determine the safety, toxicity and suitability of the product described herein. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee these are the only hazards that exist.

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