

F Form  
**Material Safety Data Sheet**



**Cover Sheet for Material Safety Data Sheet (MSDS)**  
**Epoxy Resin and Aliphatic Amine Curing Agent**  
**201Epoxy Aliph.doc**

Cl	Chg. Index	Date	Owner		Date	Name	Initials	Dept.	Doc. ID:	
	1.0	4/26/99	P. Doucette	Created	4/26/99	P. Doucette	PED	Quality	<b>F0201-03.doc</b>	
				Reviewed	4/27/99	P. Doucette	PED	Quality		
				Released	4/27/99	P. Doucette	PED	Quality		
Computer:		File: C:\ISO9000 Quality Management Manual\QM Forms\F0201-03 .doc								

# F Form Material Safety Data Sheet



**Product:** 78, A & B

**Magnolia Plastics, Inc.**  
5547 Peachtree Industrial Boulevard  
Chamblee, GA 30341  
Emergency Telephone: Day: 770-451-2777 Night: 800-457-4280  
Internet: <http://www.magnapoxy.com>

---

**Common Name (Trade name and synonyms):** Magnobond 78, QA & B

**Chemical Name:** Epoxy Resin and Modified Polymercaptan Amine Curing Agent

**Chemical Family:** Epoxy; Polymercaptan

**CAS Number:** Mixture

---

## **Section 1: Hazardous Ingredients**

<b><u>Component</u></b>	<b><u>%</u></b>	<b><u>ACGIH TLV</u></b>
A. Epoxy Resin with no established TLV	>90	
Epichlorohydrin (ECH)	<3 ppm	0.5 ppm (skin)
B: Amines with no established TLV	<10	
Polymercaptan with no established TLV	>90	

Hazards: Corrosive, irritant  
All ingredients are listed in the TSCA Inventory

## **Section 2: Physical and Chemical Characteristics**

<b>Boiling Point (°F):</b>	>225°F	<b>Specific Gravity(water=1):</b>	0.85
<b>Vapor Pressure (mm/Hg):</b>	Nil	<b>Volatiles (% by volume):</b>	0
<b>Vapor Density (Air=1):</b>	>1	<b>Evaporation Rate (BuAc =1)</b>	>1
<b>Solubility in Water:</b>	Negligible		
<b>Appearance &amp; Odor:</b>	<b>A</b> White semi-paste <b>B: White paste; mercaptan odor</b>		

## **Section 3: Fire and Explosion Data**

**Flash Point (test method):** >200°F (PMCC)

**Flammable Limits in Air (% by Volume):** **Lel:** N/A **Uel:** N/A

**Extinguishing Media:** Water Spray, foam, CO<sub>2</sub>, dry chemical

**Special Fire Fighting Precautions/Procedures:** Avoid breathing smoke and vapors. In a confined area, use full fire fighting equipment including an approved self-contained breathing apparatus. Cool fire exposed containers with water.

**Unusual Fire and Explosion Hazards:** None

# F Form Material Safety Data Sheet



**Product:** 78, A & B

## Section 4: Health Hazard Information

**Threshold Limit value (TLV):** Not established  
**ANSI Hazard Class:** A: 4 B: 4  
**Signs and Symptoms of exposure:**

Type of Exposure	Comp	
Acute Overexposure	A	Moderately irritating to skin and eyes. Possible skin sensitizer.
	B	Vapors are irritating to skin and eyes
Chronic Overexposure	A	Pre-existing skin and eye disorders may be aggravated
	B	Unknown
<b>Routes of Exposure</b>		
Inhalation	A	Not likely to produce adverse effects due to low volatility
	B	Vapors are irritating to the skin and eyes
Ingestion	A	Low order of toxicity
	B	Moderate toxicity; may cause burns of mouth and throat
Skin Absorption	A	Not likely to be absorbed through the skin in toxic amounts
	B	Repeated or prolonged exposure may be harmful
Skin Contact	A	Moderately irritating; may cause skin sensitization
	B	May cause chemical burns and/ or develop allergic reaction
Eye Contact	A	Moderately irritating
	B	Moderately irritating; permanent damage possible on prolonged exposure
<b>Carcinogenicity</b>		
NTP	A	No
	B	No
IARC	A	No
	B	No
OSHA	A	No
	B	No

## Section 5: Emergency and First Aid Procedures

**Skin:** Remove contaminated clothing. Wash from skin with soap and water. Launder clothing prior to re-use.

**Eyes:** Flush with water for 15 minutes while holding the eyelids open. Get medical attention

**Inhalation:** Remove victim to fresh air. Administer oxygen if necessary.

**Ingestion:** Do not induce vomiting. Give large doses of water. Get medical attention.

# F Form Material Safety Data Sheet



Product: 78, A & B

---

## Section 6: Reactivity Data

**Stability:** Stable: X Unstable:  
**Conditions to Avoid:** Elevated temperatures  
**Incompatibility (materials to avoid):** Strong oxidizing agents, strong acids and bases  
**Hazardous Decomposition Products:** Oxides of carbon and nitrogen  
**Hazardous Polymerization:** May Occur: Will Not Occur: X  
**Conditions to Avoid:** Large mixtures in bulk. Curing process is exothermic

## Section 7: Spill and Leak Procedures:

### Steps to be Taken if Material is Spilled or Released:

Avoid contact with liquid and vapors. Wipe with a cloth or collect on absorbent material. For large spills, dike and contain. Pump or shovel into salvage containers.

### Waste Disposal Method:

Cure, then bury or incinerate. Remove salvage containers to a waste disposal site operating in compliance to federal, state and local regulations.

## Section 8: Special Protection Information

### Respiratory Protection (Specific Type):

For excessive vapors or to maintain below the TLV limit, NIOSH approved respirator in compliance to 29 CFR 1910.134.

**Ventilation::** Local Exhaust: Yes  
Mechanical: Yes  
Other: As required

**Protective Gloves::** Impervious rubber

**Eye Protection:** Splash proof chemical goggles

**Other Protective Equipment:** For prolonged exposure, impervious clothing and boots to minimize personal contact. Eye wash station. Safety shower.

## Section 9: SARA Title III Information

### *Section 302/304: Extremely Hazardous Substance*

<u>Component</u>	<u>CAS #</u>	<u>%</u>	<u>RO (lbs)</u>	<u>TPO (lbs)</u>
Epichlorohydrin	106-89-8	<3 ppm	1000	

### *CERCLA Section 102 (a): Hazardous Substance*

<u>Component</u>	<u>CAS #</u>	<u>%</u>	<u>RO (lbs)</u>
Epichlorohydrin	106-89-8	<3 ppm	1000

---

Product: 78, A & B

---

# F Form Material Safety Data Sheet



Section 9: SARA Title III Information (continued):

**Section 311: Hazardous Categorization**

<u>Acute</u>	<u>Chronic</u>	<u>Fire</u>	<u>Pressure</u>	<u>Reactive</u>	<u>Non-Applicable</u>
X	X				

**Section 313: Toxic Chemicals**

<u>Component</u>	<u>CAS #</u>	<u>%</u>
Epichlorohydrin	106-89-8	<3 ppm

**Section 10: Special Precautions For Industrial Use only!**

**Warning Statements:**     **A:** .May cause skin irritation; avoid contact with eyes.  
                                       **B: Corrosive.** May cause severe eye burns.

**Precautions to be taken in Handling and Storage:**

A: Store in a cool, dry area in tightly closed containers. Avoid contact with skin and eyes. Use with adequate ventilation. Use good hygiene practices.

**Other Precautions:**

RCRA Status:	Not considered to be a hazardous waste
<b>CERCLA:</b>	Not listed
<b>DOT Class:</b>	<b>A:</b> Not regulated
	<b>B:</b> Corrosive Liquid, Basic, Organic, N.O.S., UN 3267

**Section 11: Miscellaneous**

	<u>HMIS Rating</u>	
	<u>A</u>	<u>B</u>
<b>Health:</b>	2	3
<b>Flammability:</b>	1	1
<b>Reactivity:</b>	0	0

This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1919,1200. The information contained herein is based on data available to us and is believed to be accurate. However, Magnolia Plastics, Inc. makes no warranty expressed or implied concerning the accuracy of the information contained herein. It is the user's responsibility to determine the safety, toxicity and suitability of the product described herein. All materials may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee these are the only hazards that exist.

**Original Date: 11/30/98    Revision Date: 12/10/99    Revision Number: 2**